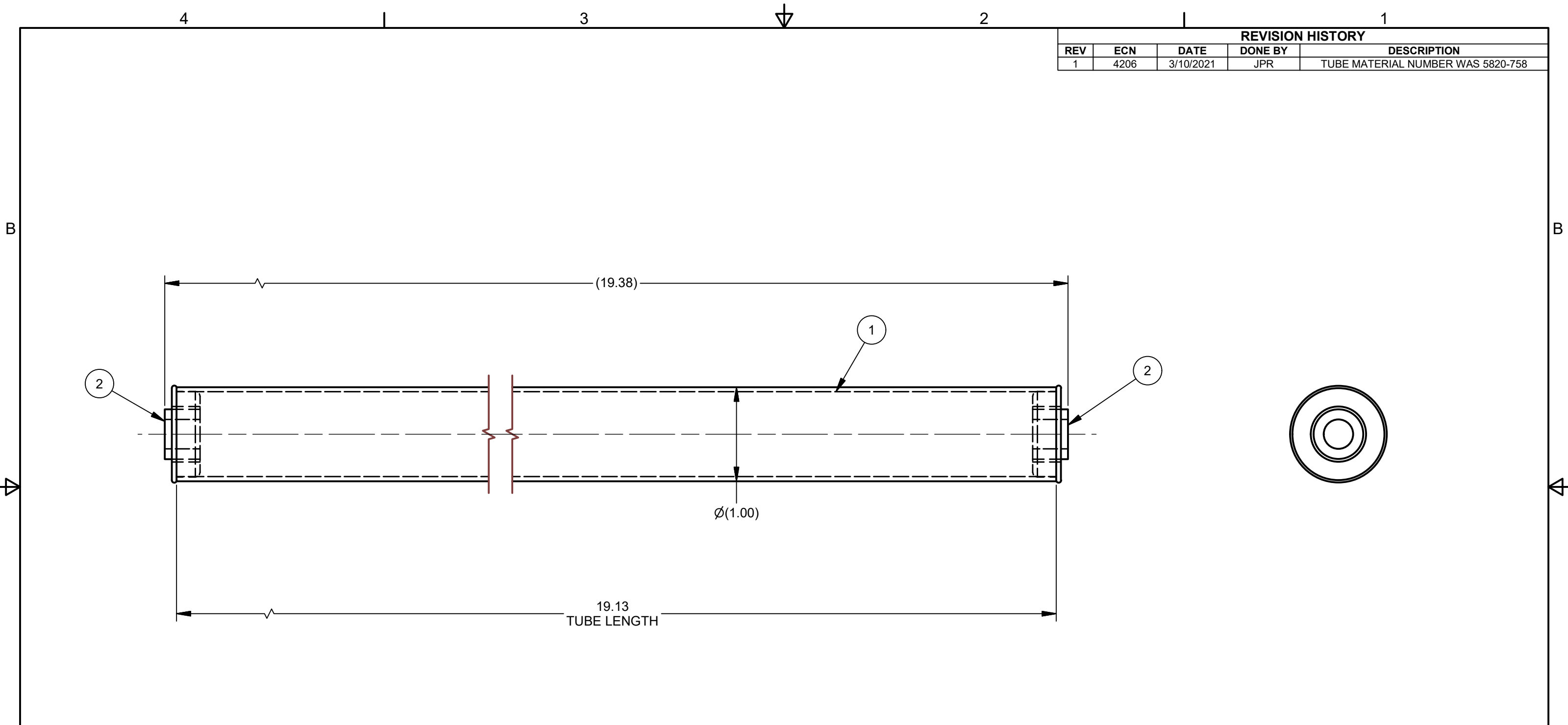


REVISION HISTORY				
REV	ECN	DATE	DONE BY	DESCRIPTION
1	4206	3/10/2021	JPR	TUBE MATERIAL NUMBER WAS 5820-758



ALL NOTES BELOW APPLY UNLESS OTHERWISE SPECIFIED:

1. REMOVE ALL BURRS AND SHARP EDGES
2. DEBURR I.D. AND O.D.
3. FINISH: NONE
4. PRESS BEARINGS IN WITH ASSEMBLY TOOL AT0017



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UNLESS OTHERWISE SPECIFIED:	CREATED: 8/28/2015
ALL DIMENSIONS IN INCHES	CREATED BY: MAbbott
STANDARD TOLERANCES:	CHECKED: 3/26/2015
0.00: ± .010	CHECKED BY:
0.000: ± .005	
ANGLE: ± 1'	

DESCRIPTION: ROLLER ASSY, LOAD BEARING, PTA	
DRAWING NUMBER: 5820-757	REVISION: 1
SIZE: B	SCALE: NONE
SHEET: 1	OF: 1

ITEM	QTY	Material Stock No	Material Description
2	2	2105-013	BEARING, BALL, 29/32 OD, 0.313/0.317 DIA BORE
1	1	4205-010	TUBE, SS, 1" OD, 18 GA WALL

Material Specification
HEAT SEAL/AMPAK
 CLEVELAND, OHIO 44125